



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3492-3

Job Sheet 176756



Part No: D3492-3

Job Qty: 130 ea

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 4/30/18

Job Tracking No:

Due Date: 5/14/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	130 Ea	5/14/18	5/14/18	0.00	0.00	Start Up Machining-2	20m	JB 18-05-20
100	Hardinge	130 pcs	5/14/18	5/14/18	0.00	4.87	Hardinge	"	JB 18-05-20
120	QC	130 pcs	5/14/18	5/14/18	0.00	0.00	QC8		SA 18/05/22
130	HandFinish	130 pcs	5/14/18	5/14/18	0.00	0.45	HandFinish1		SA 18/05/22
135	Outsource	130 pcs	5/14/18	5/14/18	0.00	0.00			
140	Powdercoat	130 pcs	5/14/18	5/14/18	0.00	0.26	Powdercoat1		BK 18-5-25
145	Packaging	130 pcs	5/14/18	5/14/18	0.00	0.00			DAS
150	QC	130 pcs	5/14/18	5/14/18	0.00	0.00	QC3		MAY 28 2018
160	Packaging	130 pcs	5/14/18	5/14/18	0.00	0.00	Packaging3-1		18-5-21
170	QC21-SA	130 Ea	5/14/18	5/14/18	0.00	0.00	QC21		MAY 28 2018

Part Op 100 - 1-Turn as per Folio FA632 & Dwg D3492

Descriptions: 140 - (Flat End Only)

160 - LOCATION : FP001

M 188839

START: 10:15

OUT: 300° FINISH: 10:45.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	7.8000 ft (.06 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	8	11	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.750inches $\pm$ 0.010	0.760 0.740		
2	Plug	0.582inches + 0.000 - 0.002	0.582 0.580		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
5	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
6	Plug	0.500inches $\pm$ 0.010	0.510 0.490		
7	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		

Plex 4/30/18 1:55 PM dart.leroux.jason



Container No: S072782



Part: D3492-3

Job No: 176756

Serial No/Batch: S072782

Revision:

Inspector:

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